

# Welding Certificate

**1182-CPD-1090-2.00003.GSIDu.2012.011**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**Lichtgitter GmbH**

**Siemensstraße 1  
48703 Stadthorn  
GERMANY**

**Technical specification**

**EN 1090-2:2018**

**Execution class(es)**

**EXC2 according to EN 1090-2**

**Welding Process(es)**  
(Reference no. acc. to DIN EN ISO 4063)

**135 (partly mechanized), 135 (fully mechanized)**

**Material Group**

**1.1, 1.2**  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
**8.1**  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding Coordinator**

(Title, Surname, Name, Qualification, Date of birth)

**Ekrem Delen, IWT**

**born on: 01.07.1979**

**Substitute**

(Title, Surname, Name, Qualification, Date of birth)

**Lukas Epping, IWT  
Bernd Hilbring, IWE**

**born on: 22.04.1991  
born on: 05.07.1985**

**Confirmation**

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Validity start**

**14.03.2013**

**Period of validity**

**13.12.2024**

**Remarks**

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**Place and date of issue**

**Duisburg, 07.06.2022  
Hans**



**Dipl.-Ing. Mährlein**  
Head of test body